

Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Revision: July 15, 2020

1 Identification

- **Product identifier**
- **Trade name:** Pecora 860
- **Other means of identification:** Pecora 860 Glaziers and Contractors Silicone Sealant
- **Recommended use and restriction on use**
- **Recommended use:** Sealant
- **Restrictions on use:** No relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**
Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
215-723-6051
- **Emergency telephone number:**
CHEMTREC
1-800-424-9300 (US/Canada)

2 Hazard(s) identification

- **Classification of the substance or mixture**
The product is not classified as hazardous according to the Globally Harmonized System (GHS).
- **Label elements**
- **GHS label elements** Not regulated.
- **Hazard pictograms:** Not regulated.
- **Signal word:** Not regulated.
- **Hazard statements:** Not regulated.
- **Other hazards** There are no other hazards not otherwise classified that have been identified.

3 Composition/information on ingredients

- **Chemical characterization:** Mixtures

- **Components:**

7631-86-9	Silicon dioxide	≤10%
13463-67-7	Titanium dioxide	≤1%

- **Additional information:**

Non-classification as a carcinogen is based on non-inhalable form of product. IARC listings for titanium dioxide note that the substance must be respirable.
For the listed ingredient(s), the identity and/or exact percentage(s) are being withheld as a trade secret.

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**
Respiration of particulates is unlikely during normal usage.
Supply fresh air; consult doctor in case of complaints.

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- **After skin contact:**
Wash with soap and water.
Seek medical treatment in case of complaints.
- **After eye contact:**
Remove contact lenses if worn.
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Do not induce vomiting; immediately call for medical help.
- **Most important symptoms and effects, both acute and delayed:**
Gastric or intestinal disorders when ingested.
- **Indication of any immediate medical attention and special treatment needed:**
No relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Foam
Carbon dioxide
Fire-extinguishing powder
Water fog / haze
- **For safety reasons unsuitable extinguishing agents:** None.
- **Special hazards arising from the substance or mixture**
Formation of toxic gases is possible during heating or in case of fire.
- **Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation.
Use personal protective equipment as required.
- **Environmental precautions** Avoid release to the environment.
- **Methods and material for containment and cleaning up**
Towel or mop up material and collect in a suitable container.
For larger spills, add sawdust, chalk or other inert binding material, then sweep up and discard.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling**
- **Precautions for safe handling:**
Open and handle receptacle with care.

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Keep out of reach of children.

Avoid contact with the eyes and skin.

- **Conditions for safe storage, including any incompatibilities**
- **Requirements to be met by storerooms and receptacles:**
Store in cool, dry conditions in well sealed receptacles.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Specific end use(s)** No relevant information available.

8 Exposure controls/personal protection

· Control parameters

· Components with limit values that require monitoring at the workplace:

7631-86-9 Silicon dioxide

NIOSH REL (USA) Long-term value: 6 mg/m³

OSHA PEL (USA) Long-term value: 80 mg/m³

13463-67-7 Titanium dioxide

PEL (USA) Long-term value: 15* mg/m³
*total dust

REL (USA) See Pocket Guide App. A

TLV (USA) Long-term value: 10 mg/m³

EL (Canada) Long-term value: 10* 3** mg/m³
*total dust; **respirable fraction; IARC 2B

EV (Canada) Long-term value: 10 mg/m³
total dust

LMPE (Mexico) Long-term value: 10 mg/m³
A4

· Exposure controls

· General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Avoid contact with the eyes and skin.

Avoid breathing mist, vapors, or spray.

· Engineering controls: No relevant information available.

· Breathing equipment:

Not required under normal conditions of use.

Use suitable respiratory protective device in case of insufficient ventilation.

A NIOSH approved dust respirator should be used for operations generating dust.

· Protection of hands:

Wear protective gloves to handle contents of damaged or leaking units.

Gloves are advised for repeated or prolonged contact.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Eye protection: Follow relevant national guidelines concerning the use of protective eyewear.

· Body protection: Protective work clothing

· Limitation and supervision of exposure into the environment No special requirements.

· Risk management measures No special requirements.

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9 Physical and chemical properties

· Information on basic physical and chemical properties

· Appearance:

Form: Paste
Color: According to product specification

· **Odor:** Acetic acid
· **Odor threshold:** Not determined.

· **pH-value:** Not determined.
· **Melting point/Melting range:** Not determined.
· **Boiling point/Boiling range:** Not determined.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not applicable.

· **Auto-ignition temperature:** Not determined.

· **Decomposition temperature:** Not determined.

· **Danger of explosion:** Product does not present an explosion hazard.

· Explosion limits

Lower: Not determined.
Upper: Not determined.

· **Oxidizing properties:** Non-oxidizing.

· **Vapor pressure:** Not determined.

· Density:

Relative density: 0.96
Vapor density: Not determined.
Evaporation rate: Not determined.

· Solubility in / Miscibility with

Water: Not determined.

· **Partition coefficient (n-octanol/water):** Not determined.

· Viscosity

Dynamic: Not determined.
Kinematic: Not determined.

· **VOC content:** 25 g/L

· **Other information** No relevant information available.

10 Stability and reactivity

- **Reactivity:** No relevant information available.
- **Chemical stability:** Stable under normal temperatures and pressures.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **Possibility of hazardous reactions**
Reacts with strong alkali.

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- Reacts with strong oxidizing agents.
- Reacts with strong acids.
- **Conditions to avoid** Excessive heat.
- **Incompatible materials** Oxidizers, strong bases, strong acids
- **Hazardous decomposition products**
Under fire conditions only:
Carbon monoxide and carbon dioxide
Silicon oxides.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:** Based on available data, the classification criteria are not met.
- **LD/LC50 values that are relevant for classification:** None.
- **Primary irritant effect:**
- **On the skin:** Based on available data, the classification criteria are not met.
- **On the eye:** Based on available data, the classification criteria are not met.
- **Sensitization:** Based on available data, the classification criteria are not met.
- **IARC (International Agency for Research on Cancer):**
Reference to titanium dioxide is based on unbound respirable particles and is not applicable to the product as supplied.

13463-67-7	Titanium dioxide	2B
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· **NTP (National Toxicology Program):**

None of the ingredients are listed.

· **OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed.

· **Probable route(s) of exposure:**

- Ingestion.
- Eye contact.
- Skin contact.

- **Germ cell mutagenicity:** Based on available data, the classification criteria are not met.
- **Carcinogenicity:**
Contains known or suspect carcinogens when inhaled. Product is in non-inhalable form and is nonclassifiable as a carcinogen.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met.
- **STOT-single exposure:** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity** No relevant information available.
- **Persistence and degradability** No relevant information available.
- **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.

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· **Other adverse effects** No relevant information available.

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13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Smaller quantities can be disposed of with household waste.

Can be disposed of with household garbage after solidification following consultation with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

· **Uncleaned packagings**

· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**

· DOT, ADR/RID/ADN, IMDG, IATA Not regulated.

· **UN proper shipping name**

· DOT, ADR/RID/ADN, IMDG, IATA Not regulated.

· **Transport hazard class(es)**

· DOT, ADR/RID/ADN, IMDG, IATA

· **Class** Not regulated.

· **Packing group**

· DOT, ADR/RID/ADN, IMDG, IATA Not regulated.

· **Environmental hazards**

· **Marine pollutant:** No

· **Special precautions for user**

Not applicable.

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**

Not applicable.

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **United States (USA)**

· **SARA**

· **Section 302 (extremely hazardous substances):**

None of the ingredients are listed.

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· **Section 313 (Specific toxic chemical listings):**

None of the ingredients are listed.

· **TSCA (Toxic Substances Control Act)**

All ingredients are listed or exempt.

· **Proposition 65 (California)**

· **Chemicals known to cause cancer:**

Reference to titanium dioxide is based on unbound respirable particles and is not applicable to the product as supplied.

13463-67-7	Titanium dioxide
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· **Chemicals known to cause developmental toxicity for females:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity for males:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

· **EPA (Environmental Protection Agency):**

None of the ingredients are listed.

· **IARC (International Agency for Research on Cancer):**

Reference to titanium dioxide is based on unbound respirable particles and is not applicable to the product as supplied.

13463-67-7	Titanium dioxide	2B
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· **Canadian Domestic Substances List (DSL):**

All ingredients are listed or exempt.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Abbreviations and acronyms:**

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

OSHA: Occupational Safety & Health Administration

· **Sources**

Website, European Chemicals Agency (echa.europa.eu)

Website, US EPA Substance Registry Services (ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do)

Website, Chemical Abstracts Registry, American Chemical Society (www.cas.org)

Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6

Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5.

Safety Data Sheets, Individual Manufacturers

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SDS Prepared by:
ChemTel
1305 North Florida Avenue
Tampa, Florida USA 33602-2902
Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573
Website: www.chemtel.com

SAFETY DATA SHEET



PECORA P-200 PART B

PART I *What is the material and what do I need to know in an emergency?*

1. PRODUCT IDENTIFICATION

IDENTIFICATION of the SUBSTANCE or PREPARATION

TRADE NAME (AS LABELED):	PECORA P-200 Part B
PRODUCT DESCRIPTION:	Low Viscosity, Special Purpose Primer
CHEMICAL NAME/CLASS:	Solvent Polymer Mixture
SYNONYMS:	None

COMPANY/UNDERTAKING IDENTIFICATION:

SUPPLIER/MANUFACTURER'S NAME:	Pecora Corporation
ADDRESS:	165 Wambold Road, Harleysville, PA 19438
EMERGENCY PHONE:	800-424-9300 (CHEMTREC, 24-hours)
BUSINESS PHONE:	215-723-6051 (Mon-Fri, 8 AM-5 PM ET)

PREPARATION DATE:	January 2004
REVISION DATE:	July 3, 2014

This product is sold for commercial use. This MSDS has been developed to address safety concerns of those individuals working with bulk quantities of this material, as well as those of potential users of this product in industrial/occupational settings. ALL United States Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalent Standards, and Canadian WHMIS [Controlled Products Regulations] and the Global Harmonization Standard required information is included in appropriate sections based on the U.S. ANSI Z400.1-2008 format. This product has been classified in accordance with the hazard criteria of the countries listed above.

2. HAZARD IDENTIFICATION

GLOBAL HARMONIZATION LABELING AND CLASSIFICATION: This product has been classified per GHS Standards.

Classification: Flammable Liquid Cat. 2, Acute Oral Toxicity Cat. 4, Acute Inhalation Toxicity Cat. 4, Eye Damage Cat. 1, Skin Irritation Cat. 2, STOT (Inhalation-Central Nervous System, Respiratory Irritation) SE Cat. 3, Skin Sensitization Cat. 1B

Signal Word: Danger **Hazard Statement Codes:** H225, H302 + H332, H318, H315, H335, H336, H317

Precautionary Statement Codes: P210, P233, P240, P241, P242, P243, P261, P264, P270, P271, P272, P280, P303 + P361 + P353, P370 + P378, P304 + P340, P312, P301 + P312, P330, P305 + P351 + P338, P310, P302 + P352, P333 + P313, P362 + P364, P321, P403 + P233 + P235, P405, P501

Hazard Symbols/Pictograms: GHS02, GHS05, GHS08



EMERGENCY OVERVIEW:

PHYSICAL DESCRIPTION: This product is a colorless, highly flammable liquid with a characteristic alcohol odor.

HEALTH HAZARDS: DANGER! Flammable liquid. This product may cause moderate to severe respiratory, skin and eye irritation or burns, depending on duration and concentration of exposure. Harmful or fatal if swallowed. May cause toxic systemic effects by skin absorption. Exposure may cause adverse central nervous system effects. May cause skin sensitization and allergic reaction. Contains compounds that are suspect teratogens and carcinogens.

FLAMMABILITY HAZARD: This product is flammable and can ignite if exposed to high temperature or direct flame.

REACTIVITY HAZARD: Due to the amine compound component, this product may react with halons.

ENVIRONMENTAL HAZARD: This product has not been tested for environmental impact. All release to the environment should be avoided.

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS®)

Health	2*	See Section 16 for definitions of ratings 0 = Minimal 3 = Serious 1 = Slight 4 = Severe 2 = Moderate * = Chronic
Flammability	3	
Physical Hazard	1	

HMIS® is a registered trademark of the National Paint and Coatings Association.

CANADIAN WHMIS CLASSIFICATION: Class E, Class D2B and Class B2. See Section 15 (Regulatory Information) for all classification details.

U.S. OSHA REGULATORY STATUS: This material is classified as hazardous under OSHA regulations.

3. COMPOSITION AND INFORMATION ON INGREDIENTS (Continued)

Chemical Name	CAS #	W/W%	GHS Classification Hazard Statements
Isopropyl Alcohol	67-63-0	40.0-70.0	Classification: Flammable Liquid Cat. 2, Eye Irritation Cat. 2A, STOT (Inhalation-Central Nervous System) SE Cat. 3 Hazard Statement Codes: H225, H319, H336
Fatty Acids, C18-Unsaturated, Dimers, Reaction Products with Polyethylenepolyamines	68410-23-1	20.0-30.0	SELF-CLASSIFICATION Classification: Eye Damage Cat. 2, Skin Irritation Cat. 2 Hazard Statement Codes: H318, H315
Xylene	1330-20-7	7.0-12.0	Classification: Flammable Liquid Cat. 2, Acute Inhalation Toxicity Cat. 4 Hazard Statement Codes: H225, H332
Tris-2,4,6-(dimethylaminomethyl) phenol	90-72-2	3.0-7.0	Classification: Acute Oral Toxicity Cat. 4, Eye Irritation Cat. 2A, Skin Irritation Cat. 2 Hazard Statement Codes: H302, H319, H315
Other Trace Ingredients			Classification: Not Applicable Hazard Statement Codes: Not Applicable

See Section 16 for full text of Ingredient Hazard and Precautionary Statements

PART II *What should I do if a hazardous situation occurs?*

4. FIRST-AID MEASURES

PROTECTION OF FIRST AID RESPONDERS: Rescuers should not attempt to retrieve victims of exposure to this material without adequate personal protective equipment. Rescuers should be taken for medical attention, if necessary. Fire protective gear may be necessary.

DESCRIPTION OF FIRST AID MEASURES: Remove victim(s) to fresh air, as quickly as possible. Only trained personnel should administer supplemental oxygen and/or cardio-pulmonary resuscitation, if necessary. Remove and isolate contaminated clothing and shoes. Seek immediate medical attention. Take copy of label and MSDS to physician or other health professional with victim(s).

INHALATION: If mists, sprays or fumes of this material are inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions.

SKIN EXPOSURE: If the material contaminates the skin, **immediately** begin decontamination with running water. **Minimum** flushing is for 20 minutes. Do not interrupt flushing. Remove exposed or contaminated clothing, taking care not to contaminate eyes. Victim must seek immediate medical attention.

EYE EXPOSURE: If this product enters the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. **Minimum** flushing is for 20 minutes. Do not interrupt flushing.

INGESTION: If this material is swallowed, **CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. DO NOT INDUCE VOMITING**, unless directly by medical personnel. Have victim rinse mouth with water or give several cupfuls of water, if conscious. Never induce vomiting or give diluents (milk or water) to someone who is **unconscious, having convulsions, or unable to swallow**. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain an open airway and prevent aspiration.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Acute or chronic respiratory conditions, and central nervous system conditions or skin problems may be aggravated by overexposure to this product.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT IF NEEDED: Treat symptoms and eliminate overexposure.

5. FIRE-FIGHTING MEASURES

FLASH POINT (TCC): 1.11°C (34°F)

AUTOIGNITION: Not known for product. For Isopropyl Alcohol: 399°C (750°F)

FLAMMABLE LIMITS IN AIR: Not known for product.

For Isopropyl Alcohol: LEL: 2.0% UEL @ 93°C: 12.7%

EXTINGUISHING MEDIA:

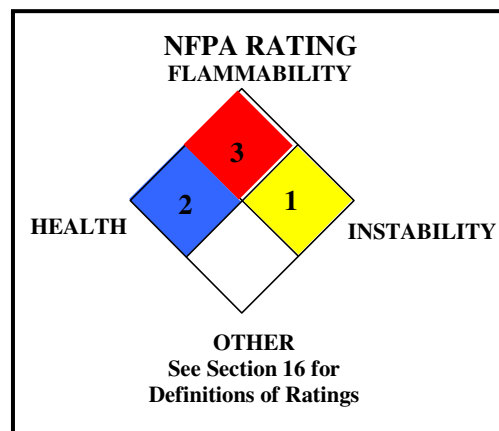
SUITABLE EXTINGUISHING MEDIA: Use materials appropriate for surrounding materials.

UNSUITABLE EXTINGUISHING MEDIA: Due to the presence of amine compounds, this product may be incompatible with halons.

PROTECTION OF FIREFIGHTERS:

SPECIAL HAZARDS ARISING FROM THE SUBSTANCE: This is a highly flammable liquid. Not sensitive to mechanical impact under normal conditions. Vapors may form explosive mixtures in air. Vapors are heavier than air and can accumulate in confined spaces creating an explosion hazard. Vapors can travel long distances and flashback to ignition source. Closed containers may develop pressure and rupture in event of fire.

SPECIAL PROTECTIVE ACTIONS FOR FIRE-FIGHTERS: Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. Move containers from fire area if it can be done without risk to personnel. If possible, prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas.



6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS AND EMERGENCY PROCEDURES: An accidental release can result in a fire. Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. Eliminate any possible sources of ignition, and provide maximum explosion-proof ventilation.

6. ACCIDENTAL RELEASE MEASURES (Continued)

PERSONAL PRECAUTIONS AND EMERGENCY PROCEDURES (continued): Use only non-sparking tools and equipment during the response. The atmosphere must at least 19.5 percent Oxygen before non-emergency personnel can be allowed in the area without Self-Contained Breathing Apparatus and fire protection.

PERSONAL PROTECTIVE EQUIPMENT: Responders should wear the level of protection appropriate to the type of chemical released, the amount of the material spilled, and the location where the incident has occurred.

Small Spills: For releases of 1 drum or less, Level D Protective Equipment (gloves, chemical resistant apron, boots, and eye protection) should be worn.

Large Spills: Minimum Personal Protective Equipment should be rubber gloves, rubber boots, face shield, and Tyvek suit. Minimum level of personal protective equipment for releases in which the level of oxygen is less than 19.5% or is unknown must be **Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit, fire-retardant clothing and boots, hard hat, and Self-Contained Breathing Apparatus.**

METHODS FOR CLEAN-UP AND CONTAINMENT:

All Spills: Access to the spill area should be restricted. Spread should be limited by gently covering the spill with polypads. Absorb spilled liquid with clay, sand, polypads, or other suitable inert absorbent materials. All contaminated absorbents and other materials should be placed in an appropriate container and seal. Do not mix with wastes from other materials. Dispose of in accordance with applicable Federal, State, and local procedures (see Section 13, Disposal Considerations). Dispose of recovered material and report spill per regulatory requirements. Remove all residue before decontamination of spill area. Clean spill area with soap and copious amounts of water. Monitor area for combustible vapor levels and confirm levels are below exposure limits given in Section 8 (Exposure Controls-Personal Protection), if applicable, and that levels are below applicable LELs (see Section 5 – Fire Fighting Measures) before non-response personnel are allowed into the spill area. Purge equipment with inert gas prior to reuse.

ENVIRONMENTAL PRECAUTIONS: Minimize use of water to prevent environmental contamination. Prevent spill or rinsate from contaminating storm drains, sewers, soil or groundwater. Place all spill residues in a suitable container and seal. Do not discharge effluent containing this product into streams, ponds, estuaries, oceans or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

OTHER INFORMATION: U.S. regulations may require reporting of spills of this material that reach surface waters if a sheen is formed. If necessary, the toll-free phone number for the US Coast Guard National Response Center is 1-800-424-8802.

REFERENCE TO OTHER SECTIONS: See information in Section 8 (Exposure Controls – Personal Protection) and Section 13 (Disposal Considerations) for additional information.

PART III

How can I prevent hazardous situations from occurring?

7. HANDLING and STORAGE

PRECAUTIONS FOR SAFE HANDLING: As with all chemicals, avoid getting this product ON YOU or IN YOU. Wash thoroughly after handling this product. Do not eat or drink while handling this material. Avoid contact with eyes, skin, and clothing. Avoid breathing fumes, dusts, vapors or mist. Do not taste or swallow. Use only with adequate ventilation. Contaminated clothing needs to be laundered prior to reuse. Keep away from heat and flame. In the event of a spill, follow practices indicated in Section 6: ACCIDENTAL RELEASE MEASURES.

Empty containers may contain residual product; therefore, empty containers should be handled with care. Decontaminate empty containers by filling with water or a solution of ammonium hydroxide (0-10%), detergent (2-5%), isopropanol (0-20%: may create a fire or vapor hazard in some situations, e.g. confined spaces; if so, do not use), water (balance of solution). Heat and CO₂ gas are released when isocyanates reacts with water or solution. Let stand uncovered or loosely covered for at least 24 hours. Decontaminate (using above solution) and clean isocyanate handling equipment after use. Stand upwind of all opening, pouring and mixing operations. Keeping work areas clean is essential. Use work surfaces that can be easily decontaminated. Maintain good personal hygiene.

CONDITIONS FOR SAFE STORAGE: Keep container tightly closed when not in use. Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Inspect all incoming containers before storage, to ensure containers are properly labeled and not damaged. Containers should be separated from oxidizing materials by a minimum distance of 20 ft. or by a barrier of non-combustible material at least 5 ft. high having a fire-resistance rating of at least 0.5 hours. Storage areas should be made of fire resistant materials. **Local Fire Departments should be notified of the storage of this product on site. Storage and processing areas of this product should be identified with a NFPA 704 placard (diamond) large enough to be seen from a distance.** Post warning and “NO SMOKING” signs in storage and use areas, as appropriate. Refer to NFPA 30, *Flammable and Combustible Liquids Code*, for additional information on storage. Have appropriate extinguishing equipment in the storage area (such as sprinkler systems or portable fire extinguishers). Inspect all incoming containers before storage to ensure containers are properly labeled and not damaged.

PRODUCT USE: This product is used as a primer. Follow all industry standards for use of this product.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

EXPOSURE LIMITS/CONTROL PARAMETERS:

OCCUPATIONAL/WORKPLACE EXPOSURE LIMITS/GUIDELINES:

Chemical Name	CAS #	Guideline	Value
Fatty Acids, C18-Unsaturated, Dimers, Reaction Products with Polyethylenepolyamines	68410-23-1	None	None

NE = Not Established. See Section 16 for Definitions of Terms Used.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

EXPOSURE LIMITS/CONTROL PARAMETERS (continued):

OCCUPATIONAL/WORKPLACE EXPOSURE LIMITS/GUIDELINES (continued):

Chemical Name	CAS #	Guideline	Value
Isopropyl Alcohol	67-63-0	ACGIH TLV TWA ACGIH TLV STEL OSHA PEL TWA OSHA PEL STEL NIOSH REL TWA NIOSH REL STEL DFG MAK TWA DFG MAK PEAK	200 ppm 400 ppm 400 ppm 500 ppm (vacated 1989 PEL) 200 ppm 500 ppm 200 (skin) 2•MAK 15 minute average value, 1-hr interval 4 per shift
Xylene	1330-20-7	ACGIH TLV TWA ACGIH TLV STEL OSHA PEL TWA OSHA PEL STEL NIOSH REL TWA NIOSH REL STEL DFG MAK TWA DFG MAK PEAK	100 ppm 150 ppm 100 ppm 150 ppm (vacated 1989 PEL) 100 ppm 150 100 (skin) 4•MAK 15 minute average value, 1-hr interval 4 per shift
Tris-2,4,6-(dimethylaminomethyl) phenol	90-72-2	None	None

NE = Not Established. See Section 16 for Definitions of Terms Used.

VENTILATION AND ENGINEERING CONTROLS: Use with adequate, explosion proof ventilation to ensure exposure levels are maintained below the limits provided above.

PERSONAL PROTECTIVE EQUIPMENT (PPE): *The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132, including the Respiratory Protection Standard (29 CFR 1910.134), Eye Protection Standard 29 CFR 1910.13, the Hand Protection Standard 29 CFR 1910.138, and the Foot Protection Standard 29 CFR 1910.136), equivalent standards of Canada (including the Canadian CSA Respiratory Standard Z94.4-93-02, the CSA Eye Protection Standard Z94.3-M1982, Industrial Eye and Face Protectors and the Canadian CSA Foot Protection Standard Z195-M1984, Protective Footwear). Please reference applicable regulations and standards for relevant details.*

EYE/FACE PROTECTION: Use approved safety goggles or safety glasses. If necessary, refer to appropriate regulations.

SKIN PROTECTION: Wear chemical impervious gloves (e.g., Nitrile or Neoprene). Use triple gloves for spill response. If necessary, refer to appropriate regulations.

BODY PROTECTION: Use body protection appropriate for task (e.g., lab coat, coveralls, Tyvek suit). If necessary, refer to the OSHA Technical Manual (Section VII: Personal Protective Equipment) or appropriate Standards of Canada. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in appropriate regulations.

RESPIRATORY PROTECTION: If mists or sprays from this product are created during use, use appropriate respiratory protection. If necessary, use only respiratory protection authorized in appropriate regulations. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under appropriate regulations. The following are NIOSH respiratory equipment guidelines are presented for additional assistance in respiratory protective equipment selection.

ISOPROPANOL

CONCENTRATION

Up to 2000 ppm:

RESPIRATORY PROTECTION

Any Supplied-Air Respirator (SAR) operated in a continuous-flow mode, or any Chemical Cartridge Respirator with a full facepiece and organic vapor cartridge(s), or any Air-Purifying, Full-Facepiece Respirator (gas mask) with a chin-style, front- or back-mounted organic vapor canister, or any Powered, Air-Purifying Respirator (PAPR) with organic vapor cartridge(s), or any Self-Contained Breathing Apparatus (SCBA) with a full facepiece, or any SAR with a full facepiece.

Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Any SCBA that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode, or any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary SCBA operated in pressure-demand or other positive-pressure mode.

Escape: Any Air-Purifying, Full-Facepiece Respirator (gas mask) with a chin-style, front- or back-mounted organic vapor canister, or any appropriate escape-type, SCBA.

XYLENES

CONCENTRATION RESPIRATORY PROTECTION

Up to 900 ppm:

Any Chemical Cartridge Respirator with organic vapor cartridge(s), or any Powered, Air-Purifying Respirator (PAPR) with organic vapor cartridge(s), or any Supplied-Air Respirator (SAR), or any Self-Contained Breathing Apparatus (SCBA) with a full facepiece.

Emergency or Planned Entry into Unknown Concentrations or IDLH Conditions: Any SCBA that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode, or any SAR that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary SCBA operated in pressure-demand or other positive-pressure mode.

Escape: Any Air-Purifying, Full-Facepiece Respirator (gas mask) with a chin-style, front- or back-mounted organic vapor canister, or any appropriate escape-type, SCBA.

9. PHYSICAL and CHEMICAL PROPERTIES

FORM: Liquid.

MOLECULAR WEIGHT: Mixture.

ODOR: Sweet, aromatic.

ODOR THRESHOLD: For Isopropyl Alcohol: 3.3-610 ppm (detection); 7.6-49 ppm (recognition).

VAPOR DENSITY: (air = 1) > 1

FREEZING/MELTING POINT: Not available.

SPECIFIC GRAVITY (water = 1): 0.84

SOLUBILITY IN WATER: Not available.

COLOR: Clear, light amber.

MOLECULAR FORMULA: Mixture.

VISCOSITY: Not available.

BOILING POINT: Not available. 82°C (180°F)

EXPANSION RATIO: Not applicable.

pH: Not available.

EVAPORATION RATE (nBuAc = 1): > 1

9. PHYSICAL and CHEMICAL PROPERTIES (Continued)

VAPOR PRESSURE: Not available.

SPECIFIC VOLUME (ft³/lb): Not available.

COEFFICIENT WATER/OIL DISTRIBUTION: Not available

VOC (less water and exempt): 425 g/L

HOW TO DETECT THIS SUBSTANCE (WARNING PROPERTIES): The odor of this product may be good warning property in the event of an accidental release, as the odor threshold of Isopropyl Alcohol is 10 times its TLV.

10. STABILITY and REACTIVITY

CHEMICAL STABILITY: Stable under normal circumstances of use and handling.

CONDITIONS TO AVOID: Avoid contact with incompatible chemicals and exposure to extreme temperatures.

INCOMPATIBLE MATERIALS: Based upon component incompatibility, this product may be incompatible with strong oxidizing agents, strong acids, acid anhydrides, alkali metals, alkaline earth metals, aluminum, crotonaldehyde or phosgene, potassium t-butoxide, trinitromethane, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione (dichlorohydrantoin). This product may attack some plastics and metals.

HAZARDOUS DECOMPOSITION PRODUCTS: *Combustion*: Thermal decomposition of this product can generate carbon monoxide, carbon dioxide, reactive hydrocarbons, low molecular weight aldehydes (e.g. acetaldehyde) and unstable peroxides. *Hydrolysis*: None known.

POSSIBILITY OF HAZARDOUS REACTIONS: Not expected to occur.

PART IV *Is there any other useful information about this material?*

11. TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS: The most significant routes of occupational overexposure are inhalation and contact with skin and eyes. The symptoms of overexposure to this product are as follows:

CONTACT WITH SKIN or EYES: Depending on the duration of skin contact, skin exposures can cause reddening, discomfort or irritation. Prolonged contact may cause inflammation, redness, rash, swelling, blistering and moderate to severe irritation or burns. Repeated skin contact may cause defatting and dermatitis. Skin contact may result in sensitization and allergic reaction. Brief contact with the liquid or vapors from this product and the eyes can cause irritation, reddening and watering and disturbances to the vision. Eye contact will cause severe irritation, depending on the duration and concentration of exposure.

SKIN ABSORPTION: Prolonged skin contact may cause adverse systemic toxicity by skin absorption as described under ingestion or inhalation.

INGESTION: If the product is swallowed, it can irritate the mouth, throat, and other tissues of the gastro-intestinal system and may cause nausea, vomiting, and diarrhea as well as adverse effects on the central nervous system. Symptoms can include dizziness, vomiting and incoordination. Ingestion of large amounts may be harmful and cause systemic toxicity and severe irritation or burns to the digestive system. Ingestion of large amount may be fatal.

INHALATION: Inhalation of vapors, mists, or sprays of this product can moderately irritate the tissues of the nose, mouth, throat, and upper respiratory system. Symptoms of overexposure may include coughing, sneezing, and difficulty breathing. Inhalation can also lead to adverse central nervous system effects, including dizziness, incoordination, nausea and vomiting. High aerosol concentrations could cause severe irritation, inflammation of the lungs (chemical pneumonitis), chemical bronchitis with severe asthma-like wheezing, severe coughing spasms and accumulation of fluid in the lungs (pulmonary edema), which could prove fatal. Symptoms of pulmonary edema may not appear until several hours after exposure and are aggravated by physical exertion. In animal studies involving long-term ingestion or inhalation of the Isopropyl Alcohol component in mice and rats has caused decreased body weight, a reversible increase in motor activity, increased liver weight, and signs of central nervous system (CNS) depression. Kidney injury has been observed in rats (especially males) and mice exposed to high concentrations of Isopropyl Alcohol.

INJECTION: Accidental injection of this product (e.g. puncture with a contaminated object) may cause burning, redness, and swelling in addition to the wound.

TARGET ORGANS: *Acute*: Skin, eyes, respiratory system. *Chronic*: Skin, respiratory and central nervous systems, kidneys

TOXICITY DATA: There are currently no toxicity data available for this product; the following toxicology data are available for components greater than 1% in concentration. Due to the large amount of data, only human data, LD50 Oral-Rat or Mouse, LD50 Skin-Rat or Mouse, LC50 Inhalation-Rat or Mouse and skin irritation data are provided in this SDS. Contact Pecora for more information.

ISOPROPYL ALCOHOL:

TDLo (Oral-Man) 14,432 mg/kg: Behavioral: coma; Vascular: BP lowering not characterized in autonomic section; Lungs, Thorax, or Respiration: dyspnea

TDLo (Oral-Human) 223 mg/kg: Behavioral: hallucinations, distorted perceptions; Cardiac: pulse rate; Vascular: BP lowering not characterized in autonomic section

TDLo (Oral-Human) 286 mg/kg: Cardiac: arrhythmias (including changes in conduction); Behavioral: coma; Kidney/Ureter/Bladder: other changes

TDLo (Oral-Infant) 13 gm/kg: Behavioral: somnolence (general depressed activity), irritability; Gastrointestinal: nausea or vomiting

TDLo (Unreported-Human) 1375 mg/kg: Sense Organs and Special Senses (Eye): effect, not otherwise specified; Behavioral: somnolence (general depressed activity), hallucinations, distorted perceptions

LDLo (Oral-Man) 5272 mg/kg: Behavioral: coma; Vascular: BP lowering not characterized in autonomic section; Lungs, Thorax, or Respiration: chronic pulmonary edema

LDLo (Oral-Human) 3570 mg/kg: Behavioral: coma; Lungs, Thorax, or Respiration: respiratory depression; Gastrointestinal: nausea or vomiting

LDLo (Oral-Human) 571 mL/kg

LDLo (Unreported-Human) 2 mL/kg

LDLo (Unreported-Human) 2770 mg/kg

TCLo (Inhalation-Human) 35 ppm/4 hours: Cardiac: pulse rate; Lungs, Thorax, or Respiration: other changes

ISOPROPYL ALCOHOL (continued):

TCLo (Inhalation-Human) 150 ppm/2 hours: Biochemical: Enzyme inhibition, induction, or change in blood or tissue levels; other Enzymes

Standard Draize Test (Skin-Rabbit) 500 mg: Mild

Standard Draize Test (Eye-Rabbit) 100 mg: Severe

Standard Draize Test (Eye-Rabbit) 10 mg: Moderate

Standard Draize Test (Eye-Rabbit) 100 mg/24 hours: Moderate

LD₅₀ (Oral-Rat) 5045 mg/kg: Behavioral: altered sleep time (including change in righting reflex), somnolence (general depressed activity)

LD₅₀ (Oral-Rat) 5000 mg/kg: Behavioral: general anesthetic

LD₅₀ (Oral-Mouse) 3600 mg/kg: Behavioral: altered sleep time (including change in righting reflex), somnolence (general depressed activity)

LD₅₀ (Oral-Mouse) 3600 mg/kg: Behavioral: general anesthetic

LD₅₀ (Oral-Rabbit) 6410 mg/kg

LD₅₀ (Skin-Rabbit) 12,800 mg/kg

TRIS-2,4,6-(DIMETHYLAMINOMETHYL) PHENOL:

Standard Draize Test (Skin-Rabbit) 2 mg/24 hours: Severe

Standard Draize Test (Skin-Rabbit) 500 µL/24H hours: Severe

Standard Draize Test (Skin-Rat) 0.025 mL: Mild

Standard Draize Test (Skin-Rat) 0.25 mL: Severe

Standard Draize Test (Skin-Eye) 50 µg/24 hours: Severe

11. TOXICOLOGICAL INFORMATION (Continued)

TOXICITY DATA (continued):

TRIS-2,4,6-(DIMETHYLAMINOMETHYL) PHENOL (continued):

LD₅₀ (Oral-Rat) 1200 mg/kg: Peripheral Nerve and Sensation: flaccid paralysis without anesthesia (usually neuromuscular blockage); Lungs, Thorax, or Respiration: dyspnea
 LD₅₀ (Oral-Rat) 1673 mg/kg: Behavioral: tremor; Gastrointestinal: ulceration or bleeding from stomach; Liver: other changes
 LD₅₀ (Skin-Rat) 1280 mg/kg

XYLENE:

Standard Draize Test (Eye-Human) 200 ppm
 LDLo (Oral-Human) 50 mg/kg
 LCLo (Inhalation-Human) 10,000 ppm/6 hours: Behavioral: general anesthetic; Lungs, Thorax, or Respiration: cyanosis; Blood: other changes

XYLENE (continued):

TCLo (Inhalation-Human) 200 ppm: Sense Organs and Special Senses (Olfaction): effect, not otherwise specified; Sense Organs and Special Senses (Eye): conjunctive irritation; Lungs, Thorax, or Respiration: other changes
 Standard Draize Test (Skin-Rabbit) 100%: Moderate
 Standard Draize Test (Skin-Rabbit) 500 mg/24 hours: Moderate
 Standard Draize Test (Eye-Rabbit) 87 mg/L: Mild
 Standard Draize Test (Eye-Rabbit) 5 mg/24 hours: Severe
 Open Irritation Test (Skin-Rat) 60 uL/8 hours: Mild
 LC₅₀ (Inhalation-Rat) 5000 ppm/4 hours
 LD₅₀ (Oral-Rat) 4300 mg/kg: Liver: other changes; Kidney/Ureter/Bladder: other changes
 LD₅₀ (Oral-Mouse) 2119 mg/kg
 LD₅₀ (Skin-Rabbit) > 1700 mg/kg

CARCINOGENIC POTENTIAL: The following table summarizes the carcinogenicity listing for the components of this product. "NO" indicates that the substance is not considered to be or suspected to be a carcinogen by the listed agency, see section 16 for definitions of other ratings.

CHEMICAL	IARC	EPA	NTP	NIOSH	ACGIH	OSHA	PROP 65
Fatty Acids, C18-Unsaturated, Dimers, Reaction Products with Polyethylenepolyamines	No	No	No	No	No	No	No
Isopropyl Alcohol	3	No	No	No	A4	No	No
Tris-2,4,6-(dimethylaminomethyl) phenol	No	No	No	No	No	No	No
Xylene	3	II	No	No	A4	No	No

IARC-3: Unclassifiable as to Carcinogenicity in Humans. EPA-II: Inadequate Information to Assess Carcinogenic Potential. ACGIH TLV-A4: Not Classifiable as a Human Carcinogen.

IRRITANCY OF PRODUCT: This product is irritating by all routes of exposure.

SENSITIZATION TO THE PRODUCT: This product may cause skin sensitivity and allergic reaction in susceptible individuals.

Symptoms can include itching, redness, swelling, welts and rash.

TOXICOLOGICAL SYNERGISTIC PRODUCTS: Isopropyl Alcohol has enhanced the toxicity of carbon tetrachloride, 1,1,2-trichloroethane, chloroform, trichloroethylene, and dimethylnitrosamine in rodents. There is also one case report of Isopropyl Alcohol workers becoming ill following exposure to carbon tetrachloride. The actual concentrations of 2-propanol and carbon tetrachloride were not measured. However, the authors felt that the workers were predisposed to carbon tetrachloride toxicity due to the historical and concurrent exposure to Isopropyl Alcohol. The elimination of Isopropyl Alcohol is prolonged when ethanol is ingested at the same time. There have been several studies in humans and animals on the interaction of Xylenes with drugs, alcohol and other solvents. Xylene has a high potential to interact with other compounds because it increases metabolic enzymes in the liver and decreases metabolic enzymes in the lungs. In general, exposure to related solvents, such as benzene, toluene and ethanol (alcohol) slows the rate of clearance of Xylenes from the body, thus enhancing its toxic effects.

REPRODUCTIVE TOXICITY INFORMATION: This product has not been tested for reproductive toxicity. The following information is available for some components.

Mutagenicity: The information located does not suggest that Isopropyl Alcohol is mutagenic. No well-conducted studies in live animals using relevant routes of exposure were located. Negative results were obtained in short-term tests using mammalian cells and bacteria.

Embryotoxicity/Teratogenicity: Isopropyl Alcohol is not a developmental toxin in the absence of maternal toxicity; all embryotoxic and Teratogenic effects have also caused significant adverse effects in pregnant mothers.

Reproductive Toxicity: Reproductive effects have not been observed in the absence of significant parental toxicity.

BIOLOGICAL EXPOSURES INDICES (BEIs): Currently, the following BEI's have been established for some components.

CHEMICAL: DETERMINANT	SAMPLING TIME	BEI
Isopropyl Alcohol • Acetone in Urine	• End of Shift at the End of Workweek	• 140 mg/L

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

MOBILITY: This product has not been tested for mobility in soil. The following information is available for the main solvent components.

ISOPROPYL ALCOHOL:

The Koc of this compound is estimated as 25, using a measured log Kow of 0.05 and a regression-derived equation. According to a classification scheme, this estimated Koc value suggests that this material is expected to have very high mobility in soil.

XYLENE:

Several experimental Koc values for this compound have been reported depending upon the pH and organic carbon content of the soil. Batch experiments conducted with five low organic carbon content (0.04-1.12%), field contaminated soils (3 silty clay and two sandy loams) yielded Koc values ranging from 39-365. This compound in Norwegian forest soil at pH 5.6 and organic carbon content of 0.2 percent has a reported experimental Koc of 129; in Norwegian agricultural soil at pH 7.4 and organic carbon content of 2.2 percent has a reported experimental Koc of 158; in Norwegian forest soil at pH 4.2 and organic carbon content of 3.7 percent has a reported experimental Koc of 289. Based on a recommended classification scheme and the experimentally determined Koc values, this material is expected to have moderate to high mobility in soils. Xylene isomers have been observed to pass through soil at a dune-infiltration site on the Rhine River and to leach into groundwater under a rapid infiltration site.

12. ECOLOGICAL INFORMATION (Continued)

PERSISTENCE AND BIODEGRADABILITY: This product has not been tested for persistence or biodegradability. The following information is available for the main solvent components.

ISOPROPANOL:

Based on a classification scheme, an estimated Koc value of 25, determined from a log Kow of 0.05 and a regression-derived equation, indicates that this material is expected to have very high mobility in soil. Volatilization of this material from moist soil surfaces is expected to be an important fate process given a Henry's Law constant of 8.10X10⁻⁶ atm-cu m/mole. The potential for volatilization of this compound from dry soil surfaces may exist based upon a vapor pressure of 45.4 mmHg. This material is readily degraded in aerobic systems; the range of half-lives for aerobic degradation using a sewage sludge inoculum are < 1 day to 48 days. This compound has also been shown to be readily degraded under anaerobic conditions. Volatilization from water surfaces is expected based upon a Henry's Law constant of 8.10X10⁻⁶ atm-cu m/mole. Using this Henry's Law constant and an estimation method, volatilization half-lives for a model river and model lake are 57 hours and 29 days, respectively. This material is readily degraded in aerobic systems; the range of half-lives for aerobic degradation using a sewage sludge inoculum are < 1 day to 48 days. This compound has also been shown to be readily degraded under anaerobic conditions. According to a model of gas/particle partitioning of semi-volatile organic compounds in the atmosphere, this material, which has a vapor pressure of 45.4 mm Hg at 25°C, is expected to exist solely as a vapor in the ambient atmosphere. Vapor-phase material is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 3.2 days, calculated from its rate constant of 5.07X10⁻¹² cu cm/molecule-sec at 25°C.

XYLENE:

Based upon an experimental vapor pressure of 7.99 mm Hg at 25°C, this compound is expected to exist entirely in the vapor phase in the ambient atmosphere. Vapor-phase material is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals with an estimated atmospheric lifetime of about 1-2 days. This compound is expected to have moderate to high mobility in soils based upon experimental Koc values obtained with a variety of soils at differing pH values and organic carbon content. Volatilization from moist soil surfaces is expected based on an experimental Henry's Law constant of 7.0X10⁻³ atm-cu m/mole. Biodegradation is an important environmental fate process for this compound. In general, it has been found that this material is biodegraded in soil and groundwater samples under aerobic conditions and may be degraded under anaerobic denitrifying conditions. In water, this compound is expected to adsorb somewhat to sediment or particulate matter based on its measured Koc values. This compound is expected to volatilize from water surfaces given its experimental Henry's Law constant. Estimated half-lives for a model river and model lake are 3 and 99 hours, respectively. Log K_{ow} = 3.5-68.

BIO-ACCUMULATION POTENTIAL: This product has not been tested for bio-accumulation potential. The estimated BCF for Xylene is 20. The estimated value for Isopropyl Alcohol is 3. These values indicate low bioconcentration potential.

ECOTOXICITY: This product has not been tested for aquatic or animal toxicity. All release to terrestrial, atmospheric and aquatic environments should be avoided. The following aquatic toxicity data are available for some components. Only select data are given due to the large amount of data available. Contact Pecora for more information.

ISOPROPANOL:

EC₅₀ (*Photobacterium*) 5 minutes = 22,800 mg/L
EC₅₀ (*Daphnia magna*) 3,010 mg/L
EC₅₀ (*Pseudomonas putida*) 16 hours = 1,050 mg/L
LC₅₀ (*Artemia salina*) 24 hours = 16,700 mg/L
LC₅₀ (*Streptocephalus proboscideus*) 24 hours = 11,600 mg/L
LC₅₀ (*Daphnia magna*) 24 hours = 9,500 mg/L
LC₅₀ (*Brachionus calyciflorus*) 24 hours = 28,600 mg/L
LC₅₀ (*Crangon crangon* brown shrimp) 48 hours = 1,400 mg/L
LC₅₀ (*Crangon crangon* brown shrimp) 98 hours = 1,150 mg/L
LC₅₀ (goldfish) 24 hours = > 500 mg/L
LC₅₀ (fathead minnow) 1 hour = 11,830 mg/L
LC₅₀ (fathead minnow) 24 hours = 11,160 mg/L
LC₅₀ (fathead minnow) 48 hours = 11,130 mg/L

ISOPROPANOL (continued):

LC₅₀ (fathead minnow) 72 hours = 11,130 mg/L
LC₅₀ (fathead minnow) 96 hours = 11,130 mg/L
LC₅₀ (*Poecilia reticulata* guppy) 7 days = 7,060 mg/L
LC₅₀ (*Daphnia magna*) 4,600 mg/L
LC₁₀₀ (creek chub) 24 hours = 1,100 mg/L

XYLENE:

LD₅₀ (goldfish) 24 hours = 13 mg/L (conditions of bioassay not specified, no specific isomer)
LC₅₀ (rainbow trout) 96 hours = 13.5 mg/L (conditions of bioassay not specified, no specific isomer)
LC₅₀ (fathead minnow) 1 hour = 42 mg/L at 18-22°C, in a static bioassay (No specific isomer)
LC₅₀ (fathead minnow) 24-96 hours = 46 mg/L at 18-22°C, in a static bioassay (No specific isomer)
LC₅₀ (*Carassius auratus* goldfish) 96 hours = 16.9 ppm (conditions of bioassay not specified, no specific isomer)

OTHER ADVERSE EFFECTS: This material is not expected to have any ozone depletion potential.

ENVIRONMENTAL EXPOSURE CONTROLS: Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways.

13. DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: As supplied, this product would be a hazardous waste as defined by U.S. federal regulation (40 CFR 261) if discarded or disposed. It has the characteristic of Ignitibility. State and local regulations may differ from federal regulations. The generator of the waste is responsible for proper waste determination and management.

U.S. EPA WASTE NUMBER: D001. Wastes of this product should be tested to see if they meet the criteria of D002 (Corrosivity).

14. TRANSPORTATION INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION: This product is classified as Dangerous Goods, per U.S. DOT regulations, under 49 CFR 172.101.

UN IDENTIFICATION NUMBER: UN 1866
PROPER SHIPPING NAME: Resin solution, flammable
HAZARD CLASS NUMBER and DESCRIPTION: 3 (Flammable)
PACKING GROUP: PG II
DOT LABEL(S) REQUIRED: Class 3 (Flammable)
NORTH AMERICAN EMERGENCY RESPONSE GUIDEBOOK NUMBER (2008): 127

MARINE POLLUTANT: The components of this product not classified by the DOT as a Marine Pollutant (as defined by 49 CFR 172.101).

TRANSPORT CANADA TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: This product is classified as Dangerous Goods, per regulations of Transport Canada.

UN IDENTIFICATION NUMBER: UN 1866
PROPER SHIPPING NAME: Resin solution, flammable
HAZARD CLASS NUMBER and DESCRIPTION: 3 (Flammable)
PACKING GROUP: PG II
HAZARD SHIPPING LABEL(S) REQUIRED: Class 3 (Flammable)
SPECIAL PROVISIONS: 83
EXPLOSIVE LIMIT & LIMITED QUANTITY INDEX: 5
ERAP INDEX: None
PASSENGER CARRYING SHIP INDEX: None
PASSENGER CARRYING ROAD OR RAIL VEHICLE INDEX: 60

14. TRANSPORTATION INFORMATION (Continued)

INTERNATIONAL AIR TRANSPORT ASSOCIATION SHIPPING INFORMATION (IATA): This product is classified as dangerous goods, per the International Air Transport Association.

UN IDENTIFICATION NUMBER: UN 1866
PROPER SHIPPING NAME: Resin solution, flammable
HAZARD CLASS or DIVISION: 3 (Flammable)
HAZARD LABEL(S) REQUIRED: Class 3 (Flammable)
PACKING GROUP: II
EXCEPTED QUANTITIES: E2
PASSENGER and CARGO AIRCRAFT PACKING INSTRUCTION: 353
PASSENGER and CARGO AIRCRAFT MAXIMUM NET QUANTITY PER PKG: 5 L
PASSENGER and CARGO AIRCRAFT LIMITED QUANTITY PACKING INSTRUCTION: Y341
PASSENGER and CARGO AIRCRAFT LIMITED QUANTITY MAXIMUM NET QUANTITY PER PKG: 1 L
CARGO AIRCRAFT ONLY PACKING INSTRUCTION: 364
CARGO AIRCRAFT ONLY MAXIMUM NET QUANTITY PER PKG: 60 L
SPECIAL PROVISIONS: A3
ERG CODE: 3L

INTERNATIONAL MARITIME ORGANIZATION SHIPPING INFORMATION (IMO): This product is classified as dangerous goods, per the International Maritime Organization.

UN No.: 1866
PROPER SHIPPING NAME: Resin solution, flammable
HAZARD CLASS NUMBER: 3 (Flammable)
LABELS: Class 3 (Flammable)
PACKING GROUP: II
SPECIAL PROVISIONS: None
LIMITED QUANTITIES: 5 L
EXCEPTED QUANTITIES: E2
PACKING: Instructions: P001; Provisions: PP1
IBCs: Instructions: IBC02; Provisions: None
TANKS: Instructions: T4; Provisions: T1, TP8
EmS: F-E, S-E
STOWAGE CATEGORY: Category B.
MARINE POLLUTANT: No component of this product is designated by the IMO to be a Marine Pollutant.

15. REGULATORY INFORMATION

ADDITIONAL U.S. REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: The following components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act.

<u>CHEMICAL</u>	<u>SECTION 302 EHS (TPQ)</u> (40 CFR 355, Appendix A)	<u>SECTION 304 RQ</u> (40 CFR Table 302.4)	<u>SECTION 313 TRI (threshold)</u> (40 CFR 372.65)
Fatty Acids, C18-Unsaturated, Dimers, Reaction Products with Polyethylenepolyamines	No	No	No
Isopropyl Alcohol	No	No	Yes
Toluene	No	No	Yes
Tris-2,4,6-(dimethylaminomethyl) phenol	No	No	Yes

U.S. SARA HAZARD CATEGORIES (SECTION 311/312, 40 CFR 370-21): ACUTE: Yes; CHRONIC: Yes; FIRE: Yes; REACTIVE: No; SUDDEN RELEASE: No

U.S. TSCA INVENTORY STATUS: All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Xylene = 100 lb (45.4 kg)

U.S. CLEAN AIR ACT (CA 112r) THRESHOLD QUANTITY (TQ): The Xylene components are listed as a Hazardous Air Pollutant (HAP) generally known or suspected to cause serious health problems. The Clean Air Act, as amended in 1990, directs EPA to set standards requiring major sources to sharply reduce routine emissions of toxic pollutants. EPA is required to establish and phase in specific performance based standards for all air emission sources that emit one or more of the listed pollutants. This chemical is included on this list.

U.S. CLEAN WATER ACT REQUIREMENTS: Xylene (mixed) is designated as a hazardous substance under section 311(b)(2)(A) of the Federal Water Pollution Control Act and further regulated by the Clean Water Act Amendments of 1977 and 1978. These regulations apply to discharges of these substances.

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): No component is on the California Proposition 65 lists.

ADDITIONAL CANADIAN REGULATIONS:

CANADIAN DSL/NDL INVENTORY STATUS: The components of this product are on the DSL Inventory.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS: The Xylene component is on the CEPA Priority Substances I list, not considered as "TOXIC" under Section 64 of CEPA.

Isopropyl Alcohol is a Substance With Greatest Potential For Human Exposure Substance on Environment Canada/Health Canada Pilot Project List (CEPA 1999, Section 73). Meets the categorization criteria: *may present, to individuals in Canada, the greatest potential for exposure; or *are persistent or bio-accumulative in accordance with the regulations, and inherently toxic to human beings or to non-human organisms, as determined by laboratory or other studies.

15. REGULATORY INFORMATION (Continued)

ADDITIONAL CANADIAN REGULATIONS (continued):

CANADIAN WHMIS REGULATIONS: This product is classified as a Controlled Product, Hazard Classes B2 (Flammable Liquid); E (Corrosive); D2A (Poisonous and Infectious Material, Other Effects, Very Toxic, Teratogenicity and Embryotoxicity), and D2B (Poisonous and Infectious Material, Other effects/Toxic: Eye Irritation, Skin Irritation, Skin Sensitization) as per the Controlled Product Regulations.



ADDITIONAL MEXICAN REGULATIONS:

MEXICAN WORKPLACE REGULATIONS (NOM-018-STPS-2000): This product is classified as hazardous.

16. OTHER INFORMATION

U.S. ANSI STANDARD LABELING (Precautionary Statements): DANGER! FLAMMABLE LIQUID. MAY BE HARMFUL IF INHALED OR INGESTED. MAY CAUSE EYE, SKIN AND RESPIRATORY IRRITATION; EYE IRRITATION MAY BE SEVERE. VAPORS MAY CAUSE CENTRAL NERVOUS SYSTEM EFFECTS. CONTAINS COMPOUNDS THAT ARE SUSPECT CARCINOGENS. MAY CAUSE SKIN SENSITIZATION. Avoid contact with eyes, skin, and clothing. Avoid breathing mist, vapors or fume. Do not taste or swallow. Wash thoroughly after handling. Keep container tightly closed. Use only with adequate ventilation. Keep away from heat and flame. Wear gloves, eye protection, respiratory protection, and appropriate body protection. FIRST-AID: In case of contact, immediately flush skin and eyes with plenty of water. Remove contaminated clothing and shoes. Get medical attention if irritation develops or persists. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If swallowed, do not induce vomiting. Get medical attention. IN CASE OF FIRE: Use water fog, foam, dry chemical, or CO₂. IN CASE OF SPILL: Absorb spilled product with polypads or other suitable absorbing material. Place all spill residue in an appropriate container and seal. Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada.

GLOBAL HARMONIZATION SYSTEM CLASSIFICATION:

Classification: Flammable Liquid Category 2, Acute Oral Toxicity Category 4, Acute Inhalation Toxicity Category 4, Eye Damage Category 1, Skin Irritation Category 2, Specific Target Organ Toxicity (Inhalation-Central Nervous System, Respiratory Irritation) Single Exposure Category 3, Skin Sensitization Category 1B

Signal Word: Danger

Hazard Statements: H225: Highly flammable liquid and vapor. H302 + H332: Harmful if swallowed or inhaled. H318: Causes serious eye damage. H315: Causes skin irritation. H319: Causes serious eye irritation. H335: May cause respiratory irritation. H336: May cause drowsiness or dizziness. H317: May cause an allergic skin reaction.

Precautionary Statements: P302 + P352, P333 + P313, P362 + P364, P321, P403 + P233 + P235, P405, P501

Prevention: P210: Keep away from heat/sparks/open flames/hot surfaces. — No smoking. P233: Keep container tightly closed. P240: Ground/bond container and receiving equipment. P241: Use explosion-proof electrical/ventilating/lighting/equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing mists, sprays, fume. P264: Wash contaminated tissues after handling. P270: Do not eat, drink or smoke when using this product. P271: Use only outdoors or in a well-ventilated area. P272: Contaminated work clothing should not be allowed out of the workplace. P280: Wear protective gloves, clothing, eye protection and face protection. P284: Wear respiratory protection.

Response: P303 + P361 + P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. P370 + P378: In case of fire: Use materials appropriate for surrounding fire for extinction. P304 + P340: If inhaled, remove victim to fresh air and keep at rest in a position comfortable for breathing. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P301 + P312: If swallowed, Call a POISON CENTER or doctor/physician if you feel unwell. P330: Rinse mouth. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. P310: Immediately call a POISON CENTER or doctor/physician. P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P333 + P313: If skin irritation or rash occurs: Get medical advice/attention. P362 + P364: Take off contaminated clothing and wash it before reuse. P337 + P313: If eye irritation persists: get medical advice/attention. P321: Specific treatment (remove from exposure and treat symptoms).

Storage: P403 + P233 + P235: Store in a well-ventilated place. Keep container tightly closed. Keep cool. P405: Store locked up.

Disposal: P501: Dispose of contents/containers in accordance with all local, regional, national and international regulations.

Hazard Symbols/Pictograms: GHS02, GHS05, GHS08

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES

The information presented in this Material Safety Data Sheet is presented in good faith based on data believed to be accurate as of the date this Material Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. In no case shall the descriptions, information, data or designs provided be considered a part of our terms and conditions of sale.

All materials may present hazards and should be used with caution. Because many factors may affect processing or application/use, we recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices or applicable federal, state, or local laws or regulations. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.

REFERENCES AND DATA SOURCES: Contact the supplier for information.

METHODS OF EVALUATING INFORMATION FOR THE PURPOSE OF CLASSIFICATION: Bridging principles were used to classify this product.

REVISION DETAILS: May 2012: Up-date and revise entire MSDS to include current GHS requirements; change in formulation.

DATE OF PRINTING

July 3, 2014

DEFINITIONS OF TERMS

A large number of abbreviations and acronyms appear on a MSDS. Some of these, which are commonly used, include the following:

KEY ACRONYMS:

CHEMTREC: Chemical Transportation Emergency Center, a 24-hour emergency information and/or emergency assistance to emergency responders.

CEILING LEVEL: The concentration that shall not be exceeded during any part of the working exposure.

DFG MAKs: Federal Republic of Germany Maximum Concentration Values in the workplace. Exposure limits are given as TWA (Time-Weighted Average) or PEAK (short-term exposure) values.

DFG MAK Germ Cell Mutagen Categories: **1:** Germ cell mutagens that have been shown to increase the mutant frequency in the progeny of exposed humans. **2:** Germ cell mutagens that have been shown to increase the mutant frequency in the progeny of exposed mammals. **3A:** Substances that have been shown to induce genetic damage in germ cells of human of animals, or which produce mutagenic effects in somatic cells of mammals *in vivo* and have been shown to reach the germ cells in an active form. **3B:** Substances that are suspected of being germ cell mutagens because of their genotoxic effects in mammalian somatic cell *in vivo*; in exceptional cases, substances for which there are no *in vivo* data, but that are clearly mutagenic *in vitro* and structurally related to known *in vivo* mutagens. **4:** Not applicable (Category 4 carcinogenic substances are those with non-genotoxic mechanisms of action. By definition, germ cell mutagens are genotoxic. Therefore, a Category 4 for germ cell mutagens cannot apply. At some time in the future, it is conceivable that a Category 4 could be established for genotoxic substances with primary targets other than DNA [e.g. purely aneugenic substances] if research results make this seem sensible.) **5:** Germ cell mutagens, the potency of which is considered to be so low that, provided the MAK value is observed, their contribution to genetic risk for humans is expected not to be significant.

DFG MAK Pregnancy Risk Group Classification: **Group A:** A risk of damage to the developing embryo or fetus has been unequivocally demonstrated. Exposure of pregnant women can lead to damage of the developing organism, even when MAK and BAT (Biological Tolerance Value for Working Materials) values are observed. **Group B:** Currently available information indicates a risk of damage to the developing embryo or fetus must be considered to be probable. Damage to the developing organism cannot be excluded when pregnant women are exposed, even when MAK and BAT values are observed. **Group C:** There is no reason to fear a risk of damage to the developing embryo or fetus when MAK and BAT values are observed.

DFG MAK Pregnancy Risk Group Classification (continued): **Group D:** Classification in one of the groups A-C is not yet possible because, although the data available may indicate a trend, they are not sufficient for final evaluation.

IDLH: Immediately Dangerous to Life and Health. This level represents a concentration from which one can escape within 30-minutes without suffering escape-preventing or permanent injury.

LOQ: Limit of Quantitation.

NE: Not Established. When no exposure guidelines are established, an entry of NE is made for reference.

NIC: Notice of Intended Change.

NIOSH CEILING: The exposure that shall not be exceeded during any part of the workday. If instantaneous monitoring is not feasible, the ceiling shall be assumed as a 15-minute TWA exposure (unless otherwise specified) that shall not be exceeded at any time during a workday.

NIOSH RELs: NIOSH's Recommended Exposure Limits.

PEL: OSHA's Permissible Exposure Limits. This exposure value means exactly the same as a TLV, except that it is enforceable by OSHA. The OSHA Permissible Exposure Limits are based in the 1989 PELs and the June, 1993 Air Contaminants Rule (Federal Register: 58: 35338-35351 and 58: 40191). Both the current PELs and the vacated PELs are indicated. The phrase, "Vacated 1989 PEL" is placed next to the PEL that was vacated by Court Order.

SKIN: Used when there is a danger of cutaneous absorption.

STEL: Short Term Exposure Limit, usually a 15-minute time-weighted average (TWA) exposure that should not be exceeded at any time during a workday, even if the 8-hr TWA is within the TLV-TWA, PEL-TWA or REL-TWA.

TLV: Threshold Limit Value. An airborne concentration of a substance that represents conditions under which it is generally believed that nearly all workers may be repeatedly exposed without adverse effect. The duration must be considered, including the 8-hour.

TWA: Time Weighted Average exposure concentration for a conventional 8-hr (TLV, PEL) or up to a 10-hr (REL) workday and a 40-hr workweek.

WEEL: Workplace Environmental Exposure Limits from the AIHA.

HAZARD RATINGS:

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM HAZARD RATINGS:

This rating system was developed by the National Paint and Coating Association and has been adopted by industry to identify the degree of chemical hazards.

HEALTH HAZARD: 0 Minimal Hazard: No significant health risk, irritation of skin or eyes not anticipated. *Skin Irritation:* Essentially non-irritating. Mechanical irritation may occur. PII or Draize = 0. *Eye Irritation:* Essentially non-irritating, minimal effects clearing in < 24 hours. Mechanical irritation may occur. Draize = 0. *Oral Toxicity LD₅₀ Rat:* > 5000 mg/kg. *Dermal Toxicity LD₅₀ Rat or Rabbit:* > 2000 mg/kg. *Inhalation Toxicity 4-hrs LC₅₀ Rat:* > 20 mg/L. **1 Slight Hazard:** Minor reversible injury may occur; may irritate the stomach if swallowed; may defat the skin and exacerbate existing dermatitis. *Skin Irritation:* Slightly or mildly irritating. PII or Draize > 0 < 5. *Eye Irritation:* Slightly to mildly irritating, but reversible within 7 days. Draize > 0 ≤ 25. *Oral Toxicity LD₅₀ Rat:* > 500–5000 mg/kg. *Dermal Toxicity LD₅₀ Rat or Rabbit:* > 1000–2000 mg/kg. *Inhalation Toxicity LC₅₀ 4-hrs Rat:* > 2–20 mg/L. **2 Moderate Hazard:** Temporary or transitory injury may occur; prolonged exposure may affect the CNS. *Skin Irritation:* Moderately irritating; primary irritant; sensitizer. PII or Draize ≥ 5, with no destruction of dermal tissue. *Eye Irritation:* Moderately to severely irritating; reversible corneal opacity; corneal involvement or irritation clearing in 8–21 days. Draize = 26–100, with reversible effects. *Oral Toxicity LD₅₀ Rat:* > 50–500 mg/kg. *Dermal Toxicity LD₅₀ Rat or Rabbit:* > 200–1000 mg/kg. *Inhalation Toxicity LC₅₀ 4-hrs Rat:* > 0.5–2 mg/L. **3 Serious Hazard:** Major injury likely unless prompt action is taken and medical treatment is given; high level of toxicity; corrosive. *Skin Irritation:* Severely irritating and/or corrosive; may cause destruction of dermal tissue, skin burns, and dermal necrosis. PII or Draize > 5–8, with destruction of tissue. *Eye Irritation:* Corrosive, irreversible destruction of ocular tissue; corneal involvement or irritation persisting for more than 21 days. Draize > 80 with effects irreversible in 21 days. *Oral Toxicity LD₅₀ Rat:* > 1–50 mg/kg. *Dermal Toxicity LD₅₀ Rat or Rabbit:* > 20–200 mg/kg. *Inhalation Toxicity LC₅₀ 4-hrs Rat:* > 0.05–0.5 mg/L. **4 Severe Hazard:** Life-threatening; major or permanent damage may result from single or repeated exposures; extremely toxic; irreversible injury may result from brief contact. *Skin Irritation:* Not appropriate. Do not rate as a 4, based on skin irritation alone. *Eye Irritation:* Not appropriate. Do not rate as a 4, based on eye irritation alone. *Oral Toxicity LD₅₀ Rat:* ≤ 1 mg/kg. *Dermal Toxicity LD₅₀ Rat or Rabbit:* ≤ 20 mg/kg. *Inhalation Toxicity LC₅₀ 4-hrs Rat:* ≤ 0.05 mg/L.

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM HAZARD RATINGS (continued):

FLAMMABILITY HAZARD: 0 Minimal Hazard: Materials that will not burn in air when exposure to a temperature of 815.5°C (1500°F) for a period of 5 minutes. **1 Slight Hazard:** Materials that must be pre-heated before ignition can occur. Material requires considerable pre-heating, under all ambient temperature conditions before ignition and combustion can occur. This usually includes the following: Materials that will burn in air when exposed to a temperature of 815.5°C (1500°F) for a period of 5 minutes or less; Liquids, solids and semisolids having a flash point at or above 93.3°C (200°F) (i.e. OSHA Class IIIB); and Most ordinary combustible materials (e.g. wood, paper, etc.). **2 Moderate Hazard:** Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur. Materials in this degree would not, under normal conditions, form hazardous atmospheres in air, but under high ambient temperatures or moderate heating may release vapor in sufficient quantities to produce hazardous atmospheres with air. This usually includes the following: Liquids having a flash-point at or above 37.8°C (100°F); Solid materials in the form of course dusts that may burn rapidly but that generally do not form explosive atmospheres; Solid materials in a fibrous or shredded form that may burn rapidly and create flash fire hazards (e.g. cotton, sisal, hemp); and Solids and semisolids (e.g. viscous and slow flowing as asphalt) that readily give off flammable vapors. **3 Serious Hazard:** Liquids and solids that can be ignited under almost all ambient temperature conditions. Materials in this degree produce hazardous atmospheres with air under almost all ambient temperatures, or, unaffected by ambient temperature, are readily ignited under almost all conditions. This usually includes the following: Liquids having a flash point below 22.8°C (73°F) and having a boiling point at or above 38°C (100°F) and those liquids having a flash point at or above 22.8°C (73°F) and below 37.8°C (100°F) (i.e. OSHA Class IB and IC); Materials that on account of their physical form or environmental conditions can form explosive mixtures with air and are readily dispersed in air (e.g., dusts of combustible solids, mists or droplets of flammable liquids); and Materials that burn extremely rapidly, usually by reason of self-contained oxygen (e.g. dry nitrocellulose and many organic peroxides). **4 Severe Hazard:** Materials that will rapidly or completely vaporize at atmospheric pressure and normal ambient temperature or that are readily dispersed in air, and that will burn readily. This usually includes the following: Flammable gases; Flammable cryogenic materials; Any liquid or gaseous material that is liquid while under pressure and has a flash point below 22.8°C (73°F) and a boiling point below 37.8°C (100°F) (i.e. OSHA Class IA); and Materials that ignite spontaneously when exposed to air at a temperature of 54.4°C (130°F) or below (pyrophoric).

PHYSICAL HAZARD: 0 Water Reactivity: Materials that do not react with water. *Organic Peroxides:* Materials that are normally stable, even under fire conditions and will not react with water. *Explosives:* Substances that are Non-Explosive. *Compressed Gases:* No Rating. *Pyrophorics:* No Rating. *Oxidizers:* No 0 rating. *Unstable Reactives:* Substances that will not polymerize, decompose, condense, or self-react. **1 Water Reactivity:** Materials that change or decompose upon exposure to moisture. *Organic Peroxides:* Materials that are normally stable, but can become unstable at high temperatures and pressures. These materials may react with water, but will not release energy violently. *Explosives:* Division 1.5 & 1.6 explosives. Substances that are very insensitive explosives or that do not have a mass explosion hazard. *Compressed Gases:* Pressure below OSHA definition. *Pyrophorics:* No Rating. *Oxidizers:* Packaging Group III oxidizers; Solids: any material that in either concentration tested, exhibits a mean burning time less than or equal to the mean burning time of a 3:7 potassium bromate/cellulose mixture and the criteria for Packing Group I and II are not met. Liquids: any material that exhibits a mean pressure rise time less than or equal to the pressure rise time of a 1:1 nitric acid (65%)/cellulose mixture and the criteria for Packing Group I and II are not met. *Unstable Reactives:* Substances that may decompose, condense, or self-react, but only under conditions of high temperature and/or pressure and have little or no potential to cause significant heat generation or explosion hazard. Substances that readily undergo hazardous polymerization in the absence of inhibitors. **2 Water Reactivity:** Materials that may react violently with water. *Organic Peroxides:* Materials that, in themselves, are normally unstable and will readily undergo violent chemical change, but will not detonate. These materials may also react violently with water. *Explosives:* Division 1.4 explosives. Explosive substances where the explosive effects are largely confined to the package and no projection of fragments of appreciable size or range are expected. An external fire must not cause virtually instantaneous explosion of almost the entire contents of the package. *Compressed Gases:* Pressurized and meet OSHA definition but < 514.7 psi absolute at 21.1°C (70°F) [500 psig]. *Pyrophorics:* No Rating. *Oxidizers:* Packing Group II oxidizers. Solids: any material that, either in concentration tested, exhibits a mean burning time of less than or equal to the mean burning time of a 2:3 potassium bromate/cellulose mixture and the criteria for Packing Group I are not met. Liquids: any material that exhibits a mean pressure rise time less than or equal to the pressure rise of a 1:1 aqueous sodium chlorate solution (40%)/cellulose mixture and the criteria for Packing Group I are not met. *Reactives:* Substances that may polymerize, decompose, condense, or self-react at ambient temperature and/or pressure, but have a low potential (or low risk) for significant heat generation or explosion. Substances that readily form peroxides upon exposure to air or oxygen at room temperature. **3 Water Reactivity:** Materials that may form explosive reactions with water. *Organic Peroxides:* Materials that are capable of detonation or explosive reaction, but require a strong initiating source or must be heated under confinement before initiation; or materials that react explosively with water. *Explosives:* Division 1.3 explosives. Explosive substances that have a fire hazard and either a minor blast hazard or a minor projection hazard or both, but do not have a mass explosion hazard. *Compressed Gases:* Pressure ≥ 514.7 psi absolute at 21.1°C (70°F) [500 psig]. *Pyrophorics:* No Rating. *Oxidizers:* Packing Group I oxidizers. Solids: any material that, in either concentration tested, exhibits a mean burning time less than the mean burning time of a 3:2 potassium bromate/cellulose mixture. Liquids: any material that spontaneously ignites when mixed with cellulose in a 1:1 ratio, or which exhibits a mean pressure rise time less than the pressure rise time of a 1:1 perchloric acid (50%)/cellulose mixture. *Unstable Reactives:* Substances that may polymerize, decompose, condense, or self-react at ambient temperature and/or pressure and have a moderate potential (or moderate risk) to cause significant heat generation or explosion. **4 Water Reactivity:** Materials that react explosively with water without requiring heat or confinement. *Organic Peroxides:* Materials that are readily capable of detonation or explosive decomposition at normal temperature and pressures. *Explosives:* Division 1.1 & 1.2 explosives. Explosive substances that have a mass explosion hazard or have a projection hazard. A mass explosion is one that affects almost the entire load instantaneously. *Compressed Gases:* No Rating. *Pyrophorics:* Add to the definition of Flammability 4. *Oxidizers:* No 4 rating. *Unstable Reactives:* Substances that may polymerize, decompose, condense, or self-react at ambient temperature and/or pressure and have a high potential (or high risk) to cause significant heat generation or explosion. *Pyrophorics:* Add to the definition of Flammability 4. *Oxidizers:* No 4 rating. *Unstable Reactives:* Substances that may polymerize, decompose, condense, or self-react at ambient temperature and/or pressure and have a high potential (or high risk) to cause significant heat generation or explosion.

DEFINITIONS OF TERMS (Continued)

NATIONAL FIRE PROTECTION ASSOCIATION HAZARD RATINGS:

HEALTH HAZARD: 0 Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials. Gases and vapors with an LC₅₀ for acute inhalation toxicity greater than 10,000 ppm. Dusts and mists with an LC₅₀ for acute inhalation toxicity greater than 200 mg/L. Materials with an LD₅₀ for acute dermal toxicity greater than 2000 mg/kg. Materials with an LD₅₀ for acute oral toxicity greater than 2000 mg/kg. Materials essentially non-irritating to the respiratory tract, eyes, and skin. **1** Materials that, under emergency conditions, can cause significant irritation. Gases and vapors with an LC₅₀ for acute inhalation toxicity greater than 5,000 ppm but less than or equal to 10,000 ppm. Dusts and mists with an LC₅₀ for acute inhalation toxicity greater than 10 mg/L but less than or equal to 200 mg/L. Materials with an LD₅₀ for acute dermal toxicity greater than 1000 mg/kg but less than or equal to 2000 mg/kg. Materials that slightly to moderately irritate the respiratory tract, eyes and skin. Materials with an LD₅₀ for acute oral toxicity greater than 500 mg/kg but less than or equal to 2000 mg/kg. **2** Materials that, under emergency conditions, can cause temporary incapacitation or residual injury. Gases with an LC₅₀ for acute inhalation toxicity greater than 3,000 ppm but less than or equal to 5,000 ppm. Any liquid whose saturated vapor concentration at 20°C (68°F) is equal to or greater than one-fifth its LC₅₀ for acute inhalation toxicity, if its LC₅₀ is less than or equal to 5000 ppm and that does not meet the criteria for either degree of hazard 3 or degree of hazard 4. Dusts and mists with an LC₅₀ for acute inhalation toxicity greater than 2 mg/L but less than or equal to 10 mg/L. Materials with an LD₅₀ for acute dermal toxicity greater than 200 mg/kg but less than or equal to 1000 mg/kg. Compressed liquefied gases with boiling points between -30°C (-22°F) and -55°C (-66.5°F) that cause severe tissue damage, depending on duration of exposure. Materials that are respiratory irritants. Materials that cause severe, but reversible irritation to the eyes or are lachrymators. Materials that are primary skin irritants or sensitizers. Materials whose LD₅₀ for acute oral toxicity is greater than 50 mg/kg but less than or equal to 500 mg/kg. **3** Materials that, under emergency conditions, can cause serious or permanent injury. Gases with an LC₅₀ for acute inhalation toxicity greater than 1,000 ppm but less than or equal to 3,000 ppm. Any liquid whose saturated vapor concentration at 20°C (68°F) is equal to or greater its LC₅₀ for acute inhalation toxicity, if its LC₅₀ is less than or equal to 3000 ppm and that does not meet the criteria for degree of hazard 4. Dusts and mists with an LC₅₀ for acute inhalation toxicity greater than 0.5 mg/L but less than or equal to 2 mg/L. Materials with an LD₅₀ for acute dermal toxicity greater than 40 mg/kg but less than or equal to 200 mg/kg. Materials that are corrosive to the respiratory tract. Materials that are corrosive to the eyes or cause irreversible corneal opacity. Materials corrosive to the skin. Cryogenic gases that cause frostbite and irreversible tissue damage. Compressed liquefied gases with boiling points below -55°C (-66.5°F) that cause frostbite and irreversible tissue damage. Materials with an LD₅₀ for acute oral toxicity greater than 5 mg/kg but less than or equal to 50 mg/kg. **4** Materials that, under emergency conditions, can be lethal. Gases with an LC₅₀ for acute inhalation toxicity less than or equal to 1,000 ppm. Any liquid whose saturated vapor concentration at 20°C (68°F) is equal to or greater than ten times its LC₅₀ for acute inhalation toxicity, if its LC₅₀ is less than or equal to 1000 ppm. Dusts and mists whose LC₅₀ for acute inhalation toxicity is less than or equal to 0.5 mg/L. Materials whose LD₅₀ for acute dermal toxicity is less than or equal to 40 mg/kg. Materials whose LD₅₀ for acute oral toxicity is less than or equal to 5 mg/kg.

FLAMMABILITY HAZARD: 0 Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand. Materials that will not burn in air when exposed to a temperature of 816°C (1500°F) for a period of 5 minutes in according with Annex D of NFPA 704. **1** Materials that must be preheated before ignition can occur. Materials in this degree require considerable preheating, under all ambient temperature conditions, before ignition and combustion can occur. Materials that will burn in air when exposed to a temperature of 816°C (1500°F) for a period of 5 minutes in according with Annex D of NFPA 704. Liquids, solids, and semisolids having a flash point at or above 93.4°C (200°F) (i.e. Class IIIB liquids). Liquids with a flash point greater than 35°C (95°F) that do not sustain combustion when tested using the *Method of Testing for Sustained Combustibility*, per 49 CFR 173, Appendix H or the UN *Recommendations on the Transport of Dangerous Goods, Model Regulations* (current edition) and the related *Manual of Tests and Criteria* (current edition). Liquids with a flash point greater than 35°C (95°F) in a water-miscible solution or dispersion with a water non-combustible liquid/solid content of more than 85% by weight. Liquids that have no fire point when tested by ASTM D 92, *Standard Test Method for Flash and Fire Points by Cleveland Open Cup*, up to the boiling point of the liquid or up to a temperature at which the sample being tested shows an obvious physical change. Combustible pellets with a representative diameter of greater than 2 mm (10 mesh). Most ordinary combustible materials. Solids containing greater than 0.5% by weight of a flammable or combustible solvent are rated by the closed cup flash point of the solvent. **2** Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur. Materials in this degree would not under normal conditions form hazardous atmospheres with air, but under high ambient temperatures or under moderate heating could release vapor in sufficient quantities to produce hazardous atmospheres with air. Liquids having a flash point at or above 37.8°C (100°F) and below 93.4°C (200°F) (i.e. Class II and Class IIIA liquids). Solid materials in the form of powders or coarse dusts of representative diameter between 420 microns (40 mesh) and 2 mm (10 mesh) that burn rapidly but that generally do not form explosive mixtures with air. Solid materials in fibrous or shredded form that burn rapidly and create flash fire hazards, such as cotton, sisal, and hemp. Solids and semisolids that readily give off flammable vapors. Solids containing greater than 0.5% by weight of a flammable or combustible solvent are rated by the closed cup flash point of the solvent. **3** Liquids and solids that can be ignited under almost all ambient temperature conditions. Materials in this degree produce hazardous atmospheres with air under almost all ambient temperatures or, though unaffected by ambient temperatures, are readily ignited under almost all conditions. Liquids having a flash point below 22.8°C (73°F) and having a boiling point at or above 37.8°C (100°F) and those liquids having a flash point at or above 22.8°C (73°F) and below 37.8°C (100°F) (i.e. Class IB and IC liquids). Materials that on account of their physical form or environmental conditions can form explosive mixtures with air and are readily dispersed in air. Flammable or combustible dusts with representative diameter less than 420 microns (40 mesh). Materials that burn with extreme rapidity, usually by reason of self-contained oxygen (e.g. dry nitrocellulose and many organic peroxides). Solids containing greater than 0.5% by weight of a flammable or combustible solvent are rated by the closed cup flash point of the solvent.

NATIONAL FIRE PROTECTION ASSOCIATION HAZARD RATINGS (continued):

FLAMMABILITY HAZARD (continued): 4 Materials that will rapidly or completely vaporize at atmospheric pressure and normal ambient temperature or that are readily dispersed in air and will burn readily. Flammable gases. Flammable cryogenic materials. Any liquid or gaseous materials that is liquid while under pressure and has a flash point below 22.8°C (73°F) and a boiling point below 37.8°C (100°F) (i.e. Class IA liquids). Materials that ignite when exposed to air, Solids containing greater than 0.5% by weight of a flammable or combustible solvent are rated by the closed cup flash point of the solvent.

INSTABILITY HAZARD: 0 Materials that in themselves are normally stable, even under fire conditions. Materials that have an instantaneous power density (product of heat of reaction and reaction rate) at 250°C (482°F) below 0.01 W/mL. Materials that do not exhibit an exotherm at temperatures less than or equal to 500°C (932°F) when tested by differential scanning calorimetry. **1** Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures. Materials that have an instantaneous power density (product of heat of reaction and reaction rate) at 250°C (482°F) at or above 0.01 W/mL and below 10 W/mL. **2** Materials that readily undergo violent chemical change at elevated temperatures and pressures. Materials that have an instantaneous power density (product of heat of reaction and reaction rate) at 250°C (482°F) at or above 10 W/mL and below 100 W/mL. **3** Materials that in themselves are capable of detonation or explosive decomposition or explosive reaction, but that require a strong initiating source or that must be heated under confinement before initiation. Materials that have an estimated instantaneous power density (product of heat of reaction and reaction rate) at 250°C (482°F) at or above 100 W/mL and below 1000 W/mL. Materials that are sensitive to thermal or mechanical shock at elevated temperatures and pressures. **4** Materials that in themselves are readily capable of detonation or explosive decomposition or explosive reaction at normal temperatures and pressures. Materials that are sensitive to localized thermal or mechanical shock at normal temperatures and pressures. Materials that have an estimated instantaneous power density (product of heat of reaction and reaction rate) at 250°C (482°F) of 1000 W/mL or greater.

FLAMMABILITY LIMITS IN AIR:

Much of the information related to fire and explosion is derived from the National Fire Protection Association (NFPA). **Flash Point:** Minimum temperature at which a liquid gives off sufficient vapor to form an ignitable mixture with air near the surface of the liquid or within the test vessel used. **Autoignition Temperature:** Minimum temperature of a solid, liquid, or gas required to initiate or cause self-sustained combustion in air with no other source of ignition. **LEL:** Lowest concentration of a flammable vapor or gas/air mixture that will ignite and burn with a flame. **UEL:** Highest concentration of a flammable vapor or gas/air mixture that will ignite and burn with a flame.

TOXICOLOGICAL INFORMATION:

Human and Animal Toxicology: Possible health hazards as derived from human data, animal studies, or from the results of studies with similar compounds are presented. **LD₅₀:** Lethal Dose (solids & liquids) that kills 50% of the exposed animals. **LC₅₀:** Lethal Concentration (gases) that kills 50% of the exposed animals. **ppm:** Concentration expressed in parts of material per million parts of air or water. **mg/m³:** Concentration expressed in weight of substance per volume of air. **mg/kg:** Quantity of material, by weight, administered to a test subject, based on their body weight in kg. **TDLo:** Lowest dose to cause a symptom. **TCLo:** Lowest concentration to cause a symptom. **TD₀, LDLo, and LDo,** or **TC, TCo, LCLo, and LCo:** Lowest dose (or concentration) to cause lethal or toxic effects. **Cancer Information:** **IARC:** International Agency for Research on Cancer. **NTP:** National Toxicology Program. **RTECS:** Registry of Toxic Effects of Chemical Substances. **IARC and NTP** rate chemicals on a scale of decreasing potential to cause human cancer with rankings from 1 to 4. Subrankings (2A, 2B, etc.) are also used. **Other Information:** **BEI:** ACGIH Biological Exposure Indices, represent the levels of determinants which are most likely to be observed in specimens collected from a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the TLV.

REPRODUCTIVE INFORMATION: A **mutagen** is a chemical that causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An **embryotoxin** is a chemical that causes damage to a developing embryo (i.e. within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A **teratogen** is a chemical that causes damage to a developing fetus, but the damage does not propagate across generational lines. A **reproductive toxin** is any substance that interferes in any way with the reproductive process.

ECOLOGICAL INFORMATION:

EC: Effect concentration in water. **BCF:** Bioconcentration Factor, which is used to determine if a substance will concentrate in life forms that consume contaminated plant or animal matter. **TLm:** Median threshold limit. **log K_{ow} or log K_{oc}:** Coefficient of Oil/Water Distribution is used to assess a substance's behavior in the environment.

REGULATORY INFORMATION: This section explains the impact of various laws and regulations on the material.

U.S.:

EPA: U.S. Environmental Protection Agency. **ACGIH:** American Conference of Governmental Industrial Hygienists, a professional association that establishes exposure limits. **OSHA:** U.S. Occupational Safety and Health Administration. **NIOSH:** National Institute of Occupational Safety and Health, which is the research arm of OSHA. **DOT:** U.S. Department of Transportation. **TC:** Transport Canada. **SARA:** Superfund Amendments and Reauthorization Act. **TSCA:** U.S. Toxic Substance Control Act. **CERCLA:** Comprehensive Environmental Response, Compensation, and Liability Act. Marine Pollutant status according to the DOT; CERCLA or Superfund; and various state regulations. This section also includes information on the precautionary warnings that appear on the material's package label.

CANADA:

WHMIS: Canadian Workplace Hazardous Materials Information System. **TC:** Transport Canada. **DSL/NDSL:** Canadian Domestic/Non-Domestic Substances List.