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Submitted by: Pecora Corporation
165 Wambold Road
Harleysville, PA 19438

Date: March 9, 2018

Attn: Michael Murphy

Report No.: 50751-3

REPORT

Lab Sample No.:

50751-3 896 TBS (EA7633187B), Translucent

A. PROCEDURE

Submitted sample was tested according to AAMA 800-16, Voluntary Specifications and Test Methods for Sealants, to determine compliance with AAMA 802.3-16, Type II Back Bedding Glazing Compound.

B. RESULTS

<u>Test</u>	<u>Observed Results</u>	<u>AAMA 802.3-16 Table 1 Requirements</u>
6.1. Hardness Evaluation (ASTM C661, Shore "A")	Pass	≤55
a. 77±5°F – 21 days	21	
b. 180±5°F - 14 days	22	
c. Ultraviolet Exposure 140±10°F – 21 days	22	
6.2 Thin Film Integrity	Pass	No voids allowed
a. 77±5°F – 21 days	None	
b. 180±5°F - 14 days	None	
c. Ultraviolet Exposure 140±10°F – 21 days	None	

<u>Test</u>	<u>Observed Results</u>	<u>AAMA 802.3-16</u> <u>Table 1 Requirements</u>
6.3 Peel Adhesion – Test B (ASTM C794, Average of 3 tests)	Pass	≥5.0 lbs.in. of width and ≥90% cohesive separation Allowed.
	<u>Aluminum</u>	<u>Glass</u>
a. 77±5°F - 21 days	11.9lbs.in of width 100% cohesive separation	9.4 lbs.in. of width 100% cohesive separation
b. <u>a</u> after 7 days water immersion at 77±5°F	8.7 lbs.in. of width 95% cohesive separation	8.5 lbs.in. of width 100% cohesive separation
c. 180±5°F - 14 days	13.4 lbs.in. of width 100% cohesive separation	11.6 lbs.in. of width 100% cohesive separation
d. <u>c</u> after 7 days water immersion at 77±5°F	8.1 lbs.in. of width 90% cohesive separation	9.7 lbs.in. of width 100% cohesive separation
6.5 Slump (ASTM D2202) 77±5°F - 5 minutes	Pass <0.1"	≤0.1 inches
6.6 Vehicle Migration (ASTM D2203)	Pass None/1	No vehicle migration from the compound edge. Contact staining is allowed. Report # sheets stained.
6.7 Low Temperature Flexibility (ASTM C734)	Pass None	No cracks and/or loss of adhesion from the test pane.
6.8 Water Resistance	Pass None	No voids, cracks, separation or breakdown of the compound after water exposure.

Date Testing Started: 2/1/18
Date Testing Completed: 3/9/18
Date Test Report Expires: 3/9/21
Sampled by: FET (12/15/17)

Testing Conducted at Dallas Laboratories, Inc., 1323 Wall Street, Dallas, Texas 75215.

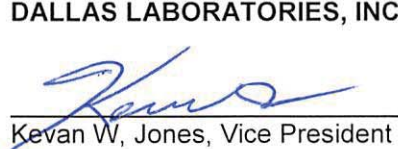
The sample, as submitted, was found to comply with the specification requirements of AAMA 802.3-16, Type II.

DALLAS LABORATORIES, INC.


Lab Test Technician

Analyst: GF
KWJ: js

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Kevan W. Jones, Vice President